



Manufactured in one continuous piece from PE3408 high density polyethylene pipe

All angles ranging up to and including 46° ~ 60° available in IPS (OD) diameters from 2" to 14" and metric (OD) diameters (ISO 161) from 50 mm to 355 mm. Center line radius of curvature (IPS) from 7.13" to 39" and 181 mm to 991 mm (metric)

DIOD sweep bends are also available

Tolerances: ~ linear tolerance of +/- 3/4" (+/- 20 mm)
 ~ angular tolerance of +/- 2° with no reversion

DIMENSIONS

Size	D	L	R	S
2" IPS	2.375"	6"	7.13"	10.5"
3" IPS	3.5"	6"	10.5"	12.1"
4" IPS	4.5"	6"	13.5"	13.8"
6" IPS	6.6"	7"	19.9"	18.5"
8" IPS	8.6"	10"	24.5"	24.2"
10" IPS	10.8"	11"	32.25"	29.6"
12" IPS	12.8"	13"	38.3"	35.1"
14" IPS	14"	13"	38.9"	35.5"

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